Amendments to the specification:

On page 1, after the title, please insert the following:

CROSS-REFERENCE

The invention described and claimed hereinbelow is also described in PCT/DE 2004/000214, filed February 9, 2004 and DE 103 15 361.6, filed April 3, 2003. This German Patent Application, whose subject matter is incorporated here by reference, provides the basis for a claim of priority of invention under 35 U.S.C. 119 (a)-(d).

On page 1, line 2, please amend the heading as follows:

~~Prior Art~~ Background of the Invention

On page 1, line 10, please delete the second occurrence of the heading "Prior Art".

On page 3, line 12, please amend the heading as follows:

~~Description~~ Summary of the Invention

On page 4, line 8, please amend the heading as follows:

Brief Description of the Drawings

On page 6, line 16, please amend the heading as following:

~~Embodiment Variants~~ Detailed Description of the Preferred Embodiments

On page 21, please delete the abstract and move it to a separate page with the following changes:

Abstract of the Disclosure

~~The present invention relates to a~~ A method for manufacturing multiphase windings (32) of an electric machine[[,]] provides ~~in which~~ the following process steps: ~~are carried out.~~ Cross-sectional profiles (13) that increase the slot space factor are stamped onto wire elements (7, 11, 12). Offsetting dies (14, 26) are loaded with stamped wire elements (7) to constitute the winding (32), stamped wire elements (11) to constitute an integrated star point (21), and stamped wire elements (12) for supplying current to the winding (32). The offsetting dies (14, 26) offset the stamped wire elements (7, 11, 12) in their end regions. An interconnection of the integrated star point (21) is produced by thermally attaching (30) the stamped wire elements (11) for the integrated star point (21) to a connecting ring (40) on an inside (41) of a finished winding head (20). ~~(Fig. 4)~~